



## INSTALLATION INSTRUCTIONS



# ASC-4

## Automatic Sustainable Controller



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# 1. General information

## 1.1 Warnings, legal information and safety

### 1.1.1 Symbols for hazard statements

#### DANGER!



This highlights dangerous situations.

If the guidelines are not followed, these situations will result in death, serious personal injury, and equipment damage or destruction.

#### WARNING



This highlights potentially dangerous situations.

If the guidelines are not followed, these situations could result in death, serious personal injury, and equipment damage or destruction.

#### CAUTION



This highlights low level risk situation.

If the guidelines are not followed, these situations could result in minor or moderate injury.

#### NOTICE

This highlights an important notice

Make sure to read this information.

### 1.1.2 Symbols for general notes

**NOTE** This highlights general information.



**More information**

This highlights where you can find more information.



**Example**

This shows an example.



**How to ...**

This gives a link to a video for help and guidance.

### 1.1.3 Legal information and disclaimer

DEIF takes no responsibility for installation or operation of the generator set or switchgear. If there is any doubt about how to install or operate the engine/generator or switchgear controlled by the Multi-line 2 unit, the company responsible for the installation or the operation of the equipment must be contacted.

**NOTE** The Multi-line 2 unit is not to be opened by unauthorised personnel. If opened anyway, the warranty will be lost.

## **Disclaimer**

DEIF A/S reserves the right to change any of the contents of this document without prior notice.

The English version of this document always contains the most recent and up-to-date information about the product. DEIF does not take responsibility for the accuracy of translations, and translations might not be updated at the same time as the English document. If there is a discrepancy, the English version prevails.

### **1.1.4 Safety during installation and operation**

When you install and operate the equipment, you may have to work with dangerous currents and voltages. The installation must only be carried out by authorised personnel who understand the risks involved in working with electrical equipment.



#### **Hazardous live currents and voltages**

Do not touch any terminals, especially the AC measurement inputs and the relay terminals, as this could lead to injury or death.

### **1.1.5 Electrostatic discharge awareness**

Sufficient care must be taken to protect the terminal against static discharges during the installation. Once the unit is installed and connected, these precautions are no longer necessary.

### **1.1.6 Factory settings**

The Multi-line 2 unit is delivered from factory with certain factory settings. These are based on average values and are not necessarily the correct settings for matching the engine/generator set in question. Precautions must be taken to check the settings before running the engine/generator set.

## **1.2 About the installation instructions**

### **1.2.1 General purpose**

These Installation Instructions include hardware information, mounting instructions, terminal strip descriptions, I/O lists and wiring descriptions.

The purpose of this document is to give the user important information to be used in the installation of the controller.

## **NOTICE**

#### **Incorrect wiring**

Read this document before starting to work with the Multi-line 2 unit and the equipment to be controlled. Failure to do this could result in human injury or damage to the equipment.

### **1.2.2 Intended users**

These Installation Instructions are mainly intended for the person responsible for the design and installation. In most cases, this would be a panel builder designer. Naturally, other users might also find useful information in the document.

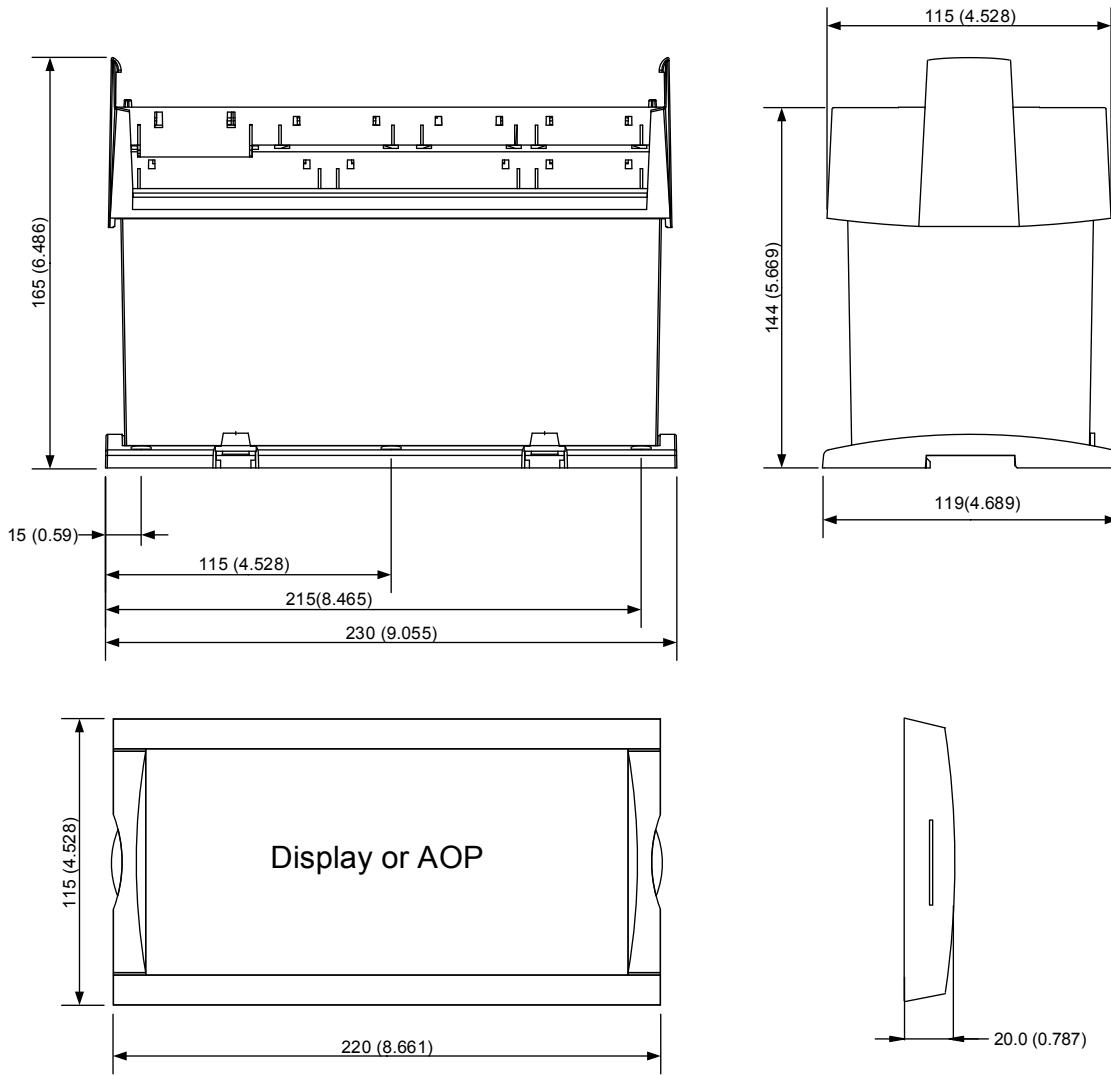
## 2. Mounting

### 2.1 ASC mounting and dimensions

#### 2.1.1 Mounting of the equipment

The controller is designed for mounting inside the panel. The DU-2 display can be installed on the panel door and connected to the controller with a display cable.

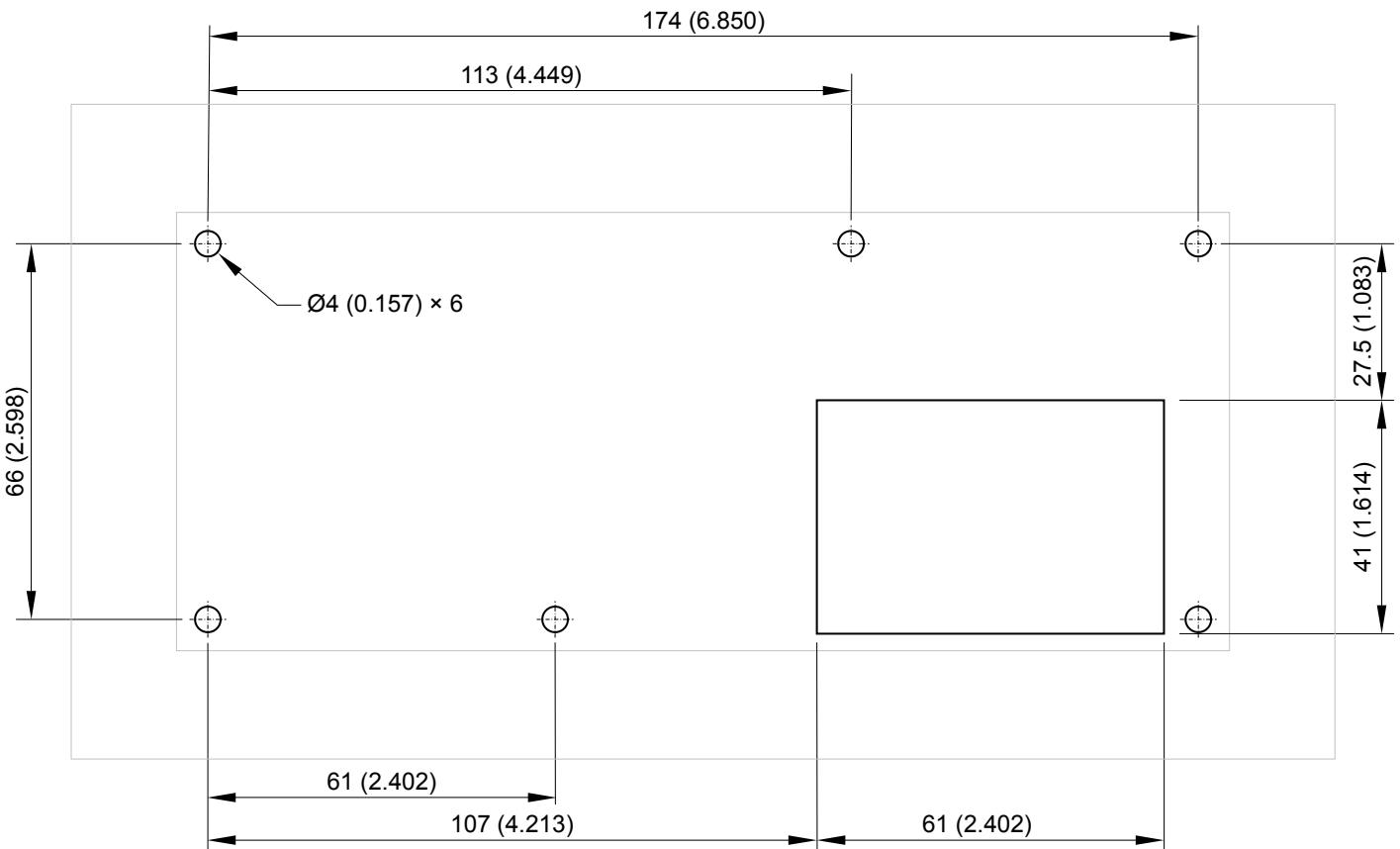
#### 2.1.2 Dimensions



**NOTE** Dimensions are given in mm (inches).

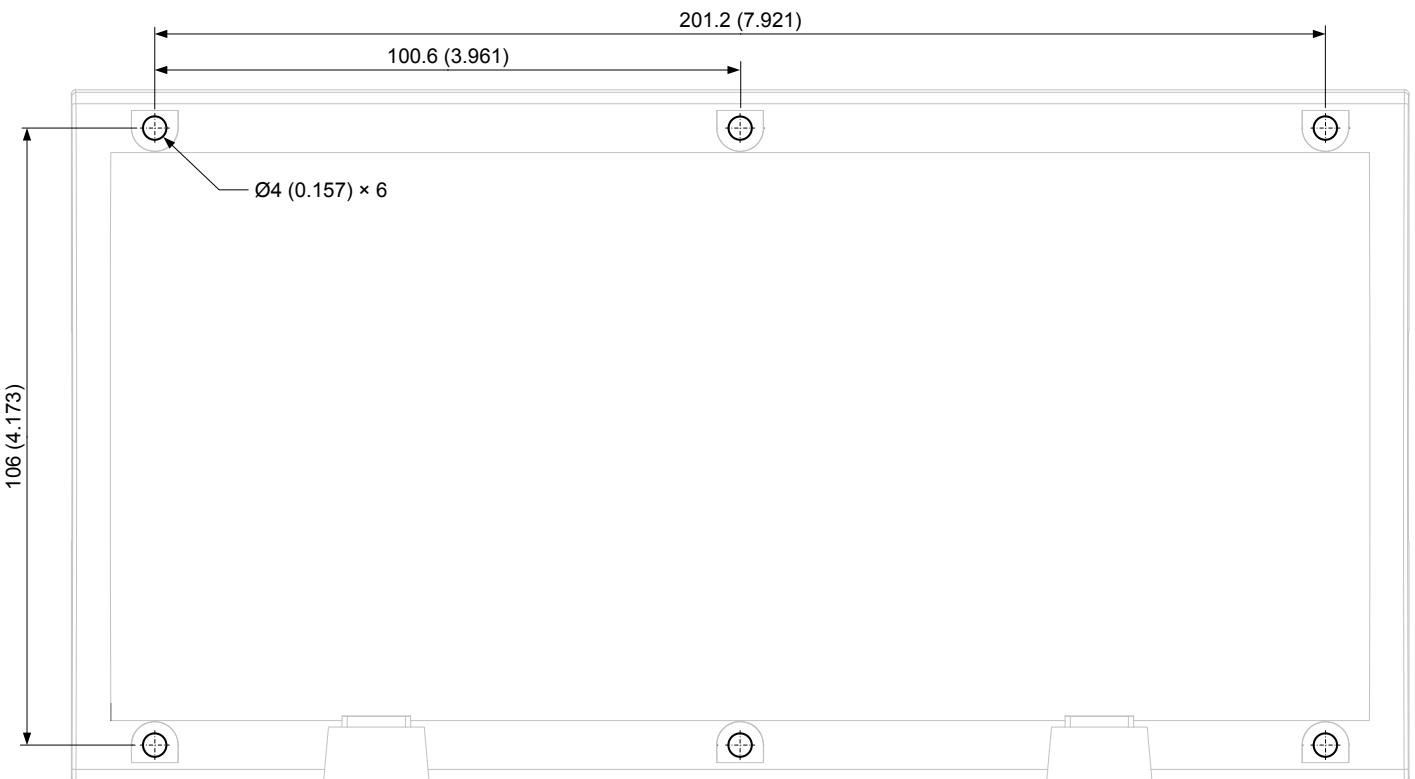
#### 2.1.3 DU-2/AOP display panel cutout

Cut and drill the panel door for the DU-2/AOP according to the diagram below.



**NOTE** Dimensions are in mm (inches).

#### 2.1.4 Controller mounting drilling diagram



##### INFO

Measurements are in mm (inches).

## 2.1.5 Controller mounting

The controller can be mounted:

1. With screws to the rear side of the cabinet. Six screw holes are available for this.
2. Directly on a DIN rail.

**NOTE** DEIF recommends using the screw hole fastening.

## 2.1.6 Tightening torques

Controller: 1.5 Nm for the six M4 screws (countersunk screws are not to be used)

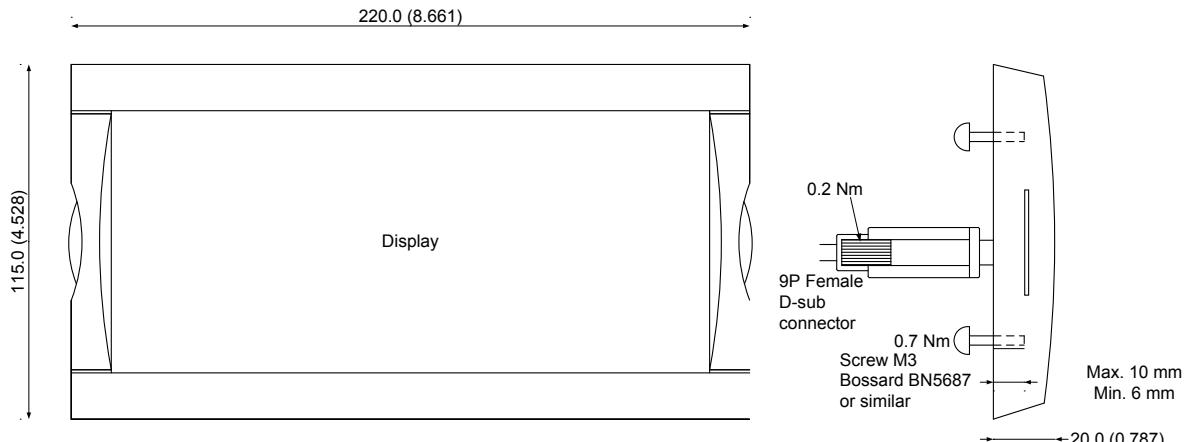
Plug connections (terminals): 0.5 Nm, 4.4 lb-in

DU-2/AOP-1/AOP-2 (see diagram below)

Panel door mounting: 0.7 Nm, 6.2 lb-in

D-sub screw: 0.2 Nm, 1.8 lb-in

DC-DC converter terminals: 0.5 Nm, 4.4 lb-in



### 3. Hardware

#### 3.1 Board slot positions

The unit housing is divided into board slot positions. This means that the unit consists of a number of printed circuit boards (PCBs) mounted in numbered slots. The green terminal blocks are then mounted in the PCBs. Some of these board slots are standard and some are intended for options. The board slot positions are arranged as illustrated below.

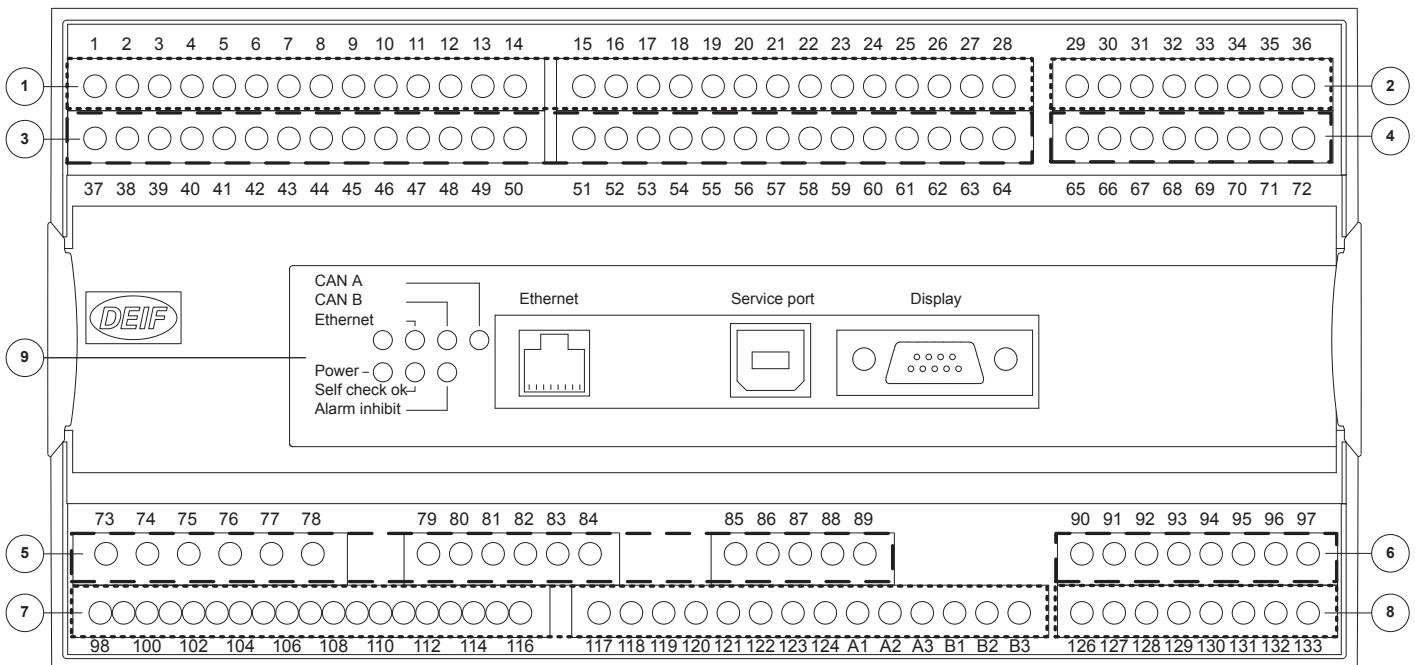
Slot type	Option	Slot #1	Slot #3	Slot #5	Slot #7
Terminals		1 to 28	37 to 64	73 to 89	98 to 125
Power supply	Standard	X			
AC measurements	Standard			X	
Interface	ASC PM: Standard ASC-4: M4				X
Power management	Standard				X
I/O extension	ASC PM: Standard ASC-4: M12		X		

Slot type	Option	Slot #2	Slot #4	Slot #6	Slot #8
Terminals		29 to 34	65 to 72	90 to 97	126 to 133
Analogue controller outputs	E2		X		
Analogue transducer outputs	F1			X	
Relay outputs	M14.4		X		
Serial communication	H2.2 (standard)	X			
Serial communication	H2.8				X
I/O extension cards	M13.2/M14.2	X			
I/O extension cards	M13.6/M14.6/ M15.6			X	
I/O extension cards	M13.8/M14.8/ M15.8				X

**NOTE** Only hardware options, which will affect the hardware of the unit, are represented in the table. The software options will be seen through the PC utility software. The software options that are not represented in the above table can be found in the data sheet.

#### 3.2 Terminal overview

An overview of the terminals is presented below. The slot positions are as follows:



①: The numbers in the drawing above refer to the slot numbers indicated in the table below.

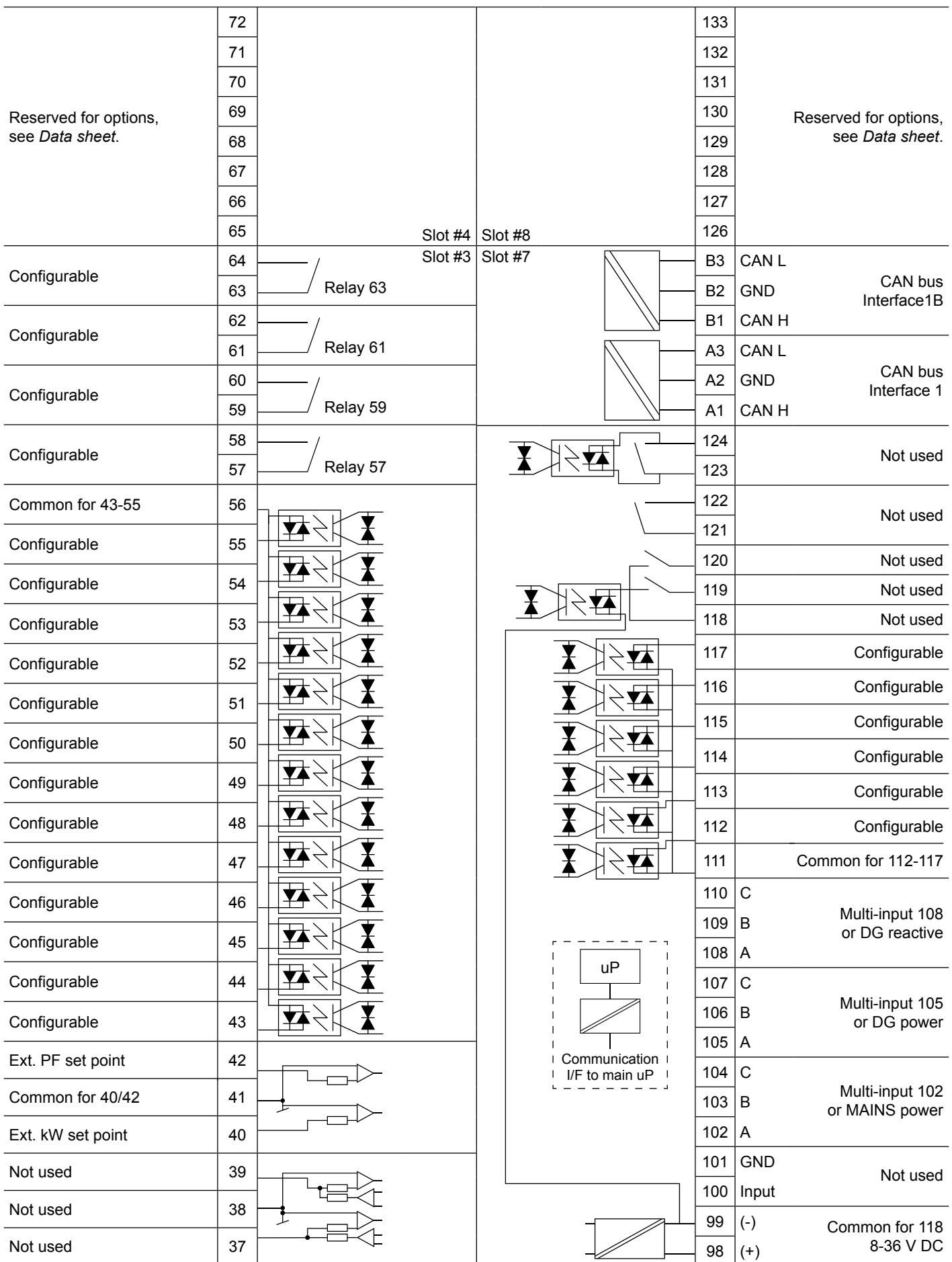
No.	Slot
1	#1, terminal 1-28, power supply (standard)
2	#2, terminal 29-36, communication (standard)
3	#3, terminal 37-64, inputs/outputs (standard/M12)
4	#4, terminal 65-72, inputs/outputs
5	#5, terminal 73-89, AC measuring (standard)
6	#6, terminal 90-97, inputs/outputs
7	#7, terminal 98-125, inputs/outputs and PM CAN (standard/M4)
8	#8, terminal 126-133, communication and I/O extensions
9	LED I/F

### 3.3 Terminal strip overview

	36			97	
	35			96	
	34			95	
Reserved for options, see <i>Data sheet</i> .	33			94	Reserved for options, see <i>Data sheet</i> .
	32			93	
	31			92	
	30			91	
	29		Slot #2 Slot #6	90	
Common for 23-27	28		Slot #1	Slot #5	
PV/ESS Breaker Closed	27				
PV/ESS Breaker Open	26				
Configurable	25				
Configurable	24				
Configurable	23				
Common for 20/21	22				
kVArh pulse/Relay 21	21				
kWh pulse/Relay 20	20				
Close PV/ESS Breaker (sync.)	19				
	18		Relay 17		
	17				
Open PV/ESS Breaker	16				
	15		Relay 14		
	14				
Configurable	13				
	12		Relay 11		
	11				
Configurable	10				
	9		Relay 08		
	8				
Alarm horn / Configurable	7				
	6		Relay 05		
	5				
Status relay	4				
	3		Status relay		
DC power supply 8-36 V DC	(-)	2			
	(+)	1			

MAINS or  
BUSBAR  
VOLTAGE

PV/ESS  
VOLTAGE



## 3.4 Input/output lists

In the I/O lists, the following terms will be used in connection with the relay outputs:

- **NO** means Normally Open
- **NC** means Normally Closed
- **NE** means Normally Energised
- **ND** means Normally Deenergised
- **Com.** means common terminal

### 3.4.1 Slot #1, power supply PCB

Terminal	Function	Technical data	Description
1	+12/24 V DC	12/24 V DC +/-30 %	Power supply
2	0 V DC		
3	NO	Status relay 24 V DC/1 A	Normally open relay, processor/power supply status supervision
4	Com.		
5	NO		
6	Com.	Relay 05 250 V AC/8 A	Central alarm HORN/ Configurable
7	NC		
8	NO		
9	Com.	Relay 08 250 V AC/8 A	Configurable
10	NC		
11	NO		
12	Com.	Relay 11 250 V AC/8 A	Configurable
13	NC		
14	NO		
15	Com.	Relay 250 V AC/8 A	Open PV breaker/ESS breaker/ Configurable if there is no breaker
16	NC		
17	NO		
18	Com.	Relay 250 V AC/8 A	Close PV breaker/ESS breaker/Configurable if there is no breaker
19	NC		
20	Open collector 1	Transistor output/relay 20	Pulse output 1, kWh counter/ Configurable
21	Open collector 2	Transistor output/relay 21	Pulse output 2, kvarh counter/ Configurable
22	Com.	Common	Common terminal for terminals 20 and 21
23	Digital input 23	Optocoupler	Configurable
24	Digital input 24	Optocoupler	Mains breaker open feedback/ Configurable if there is no mains breaker
25	Digital input 25	Optocoupler	Mains breaker closed feedback/Configurable if there is no mains breaker

Terminal	Function	Technical data	Description
26	Digital input 26	Optocoupler	PV breaker/ESS breaker open feedback
27	Digital input 27	Optocoupler	PV breaker/ESS breaker closed feedback
28	Com.	Common	Common for terminals 23 to 27

### 3.4.2 Slot #2, serial communication (standard)

Modbus (option H2.2)

Terminal	Function	Description
29	DATA + (A)	Modbus RTU, RS-485 This is the Modbus master output for inverter control, for example using Sunspec communication
30	GND	
31	DATA - (B)	
32	Not used	
33	DATA + (A)	
34	Not used	
35	DATA - (B)	
36	Not used	

When the serial communication line exceeds 30 m, it should be terminated between DATA + and DATA - with a resistor equal to the cable impedance. The terminals 29/33 and 31/35 are internally connected.

**NOTE** Never connect the GND terminal 30 to earth. Only connect it to the shield in the communication cable.

### 3.4.3 Slot #2, 7 digital inputs (option M13.2)

Terminal	Function	Technical data	Description
29	Digital input 29	Optocoupler	Configurable
30	Digital input 30	Optocoupler	Configurable
31	Digital input 31	Optocoupler	Configurable
32	Digital input 32	Optocoupler	Configurable
33	Digital input 33	Optocoupler	Configurable
34	Digital input 34	Optocoupler	Configurable
35	Digital input 35	Optocoupler	Configurable
36	Com.	Optocoupler	Common for terminals 29 to 35

### 3.4.4 Slot #2, relay outputs (option M14.2)

Terminal	Function	Technical data	Description
29	NE/ND	Relay 29 250 V AC/5 A	Configurable
30	Com.		

Terminal	Function	Technical data	Description
31	NE/ND	Relay 31 250 V AC/5 A	Configurable
32	Com.		
33	NE/ND	Relay 33 250 V AC/5 A	Configurable
34	Com.		
35	NE/ND	Relay 35 250 V AC/5 A	Configurable
36	Com.		

### 3.4.5 Slot #3, 13 digital inputs and 4 relay outputs (standard/M12)

Terminal	Function	Technical data	Description
37			
38			
39	<b>Not used</b>		
40	-10/+10 V DC	Analogue I/O	f/P set point
41	Com.	Common	Common
42	-10/+10 V DC	Analogue I/O	U/Q set point
43	Digital input	Optocoupler	Configurable/(diesel GB1 position ON)
44	Digital input	Optocoupler	Configurable/(diesel GB2 position ON)
45	Digital input	Optocoupler	Configurable/(diesel GB3 position ON)
46	Digital input	Optocoupler	Configurable/(diesel GB4 position ON)
47	Digital input	Optocoupler	Configurable/(diesel GB5 position ON)
48	Digital input	Optocoupler	Configurable/(diesel GB6 position ON)
49	Digital input	Optocoupler	Configurable
50	Digital input	Optocoupler	Configurable
51	Digital input	Optocoupler	Configurable
52	Digital input	Optocoupler	Configurable
53	Digital input	Optocoupler	Configurable
54	Digital input	Optocoupler	Configurable
55	Digital input	Optocoupler	Configurable
56	Com.	Common	Common for terminals 43 to 55
57	NE/ND	Relay 57 250 V AC/5 A	Configurable
58	Com.		
59	NE/ND	Relay 59 250 V AC/5 A	Configurable
60	Com.		

Terminal	Function	Technical data	Description
61	NE/ND	Relay 61 250 V AC/5 A	Configurable
62	Com.		
63	NE/ND	Relay 63 250 V AC/5 A	Configurable
64	Com.		

### 3.4.6 Slot #4, 7 digital inputs (option M13.4)

Terminal	Function	Technical data	Description
65	Digital input 65	Optocoupler	Configurable
66	Digital input 66	Optocoupler	Configurable
67	Digital input 67	Optocoupler	Configurable
68	Digital input 68	Optocoupler	Configurable
69	Digital input 69	Optocoupler	Configurable
70	Digital input 70	Optocoupler	Configurable
71	Digital input 71	Optocoupler	Configurable
72	Com.	Optocoupler	Common for terminals 65 to 71

### 3.4.7 Slot #4, relay outputs (option M14.4)

Terminal	Function	Technical data	Description
65	NE/ND	Relay 65 250 V AC/5 A	Configurable
66	Com.		
67	NE/ND	Relay 67 250 V AC/5 A	Configurable
68	Com.		
69	Not used	Relay 69 250 V AC/5 A	Configurable
70	Com.		
71	Not used	Relay 71 250 V AC/5 A	Configurable
72	Com.		

### 3.4.8 Slot #4, analogue outputs for inverter control or transducer signals (option E2)

Terminal	Function	Description
65	Not used	
66	0(4) to 20 mA out	Configurable
67	0	
68	Not used	
69	Not used	
70	0(4) to 20 mA out	Configurable
71	0	
72	Not used	

### 3.4.9 Slot #5, AC measuring

Terminal	Function	Technical data	Description
73	I L1, s1	PV/ ESS current L1	x/1 A or x/5 A input
74	I L1, s2		
75	I L2, s1	PV/ESS current L2	x/1 A or x/5 A input
76	I L2, s2		
77	I L3, s1	PV/ESS current L3	x/1 A or x/5 A input
78	I L3, s2		
79	U L1	PV/ESS voltage L1	Max. 690 V AC phase-phase value
80		Not used	
81	U L2	PV/ESS voltage L2	Max. 690 V AC phase-phase value
82		Not used	
83	U L3	PV/ESS voltage L3	Max. 690 V AC phase-phase value
84	U <sub>NEUTRAL</sub>	PV/ESS voltage neutral	
85	U L1	Mains/bus voltage L1	Max. 690 V AC phase-phase value
86		Not used	
87	U L2	Mains/bus voltage L2	Max. 690 V AC phase-phase value
88	U <sub>NEUTRAL</sub>	Mains/bus voltage neutral	
89	U L3	Mains/bus voltage L3	Max. 690 V AC phase-phase value

### 3.4.10 Slot #6, 7 digital inputs (option M13.6)

Terminal	Function	Technical data	Description
90	Com.	Common	Common for terminals 91 to 97
91	Digital input 91	Optocoupler	Configurable
92	Digital input 92	Optocoupler	Configurable
93	Digital input 93	Optocoupler	Configurable
94	Digital input 94	Optocoupler	Configurable
95	Digital input 95	Optocoupler	Configurable
96	Digital input 96	Optocoupler	Configurable
97	Digital input 97	Optocoupler	Configurable

### 3.4.11 Slot #6, 4 relay outputs (option M14.6)

Terminal	Function	Technical data	Description
90	NE/ND	Relay 90 250 V AC/5 A	Configurable
91	Com.		

Terminal	Function	Technical data	Description
92	NE/ND	Relay 92 250 V AC/5 A	Configurable
93	Com.		
94	NE/ND	Relay 94 250 V AC/5 A	Configurable
95	Com.		
96	NE/ND	Relay 96 250 V AC/5 A	Configurable
97	Com.		

### 3.4.12 Slot #6, 4 analogue inputs (option M15.6)

Terminal	Function	Technical data	Description
90	Analogue input 91 -	Common	Configurable
91	Analogue input 91 +	4 to 20 mA in	
92	Analogue input 93 -	Common	Configurable
93	Analogue input 93 +	4 to 20 mA in	
94	Analogue input 95 -	Common	Configurable
95	Analogue input 95 +	4 to 20 mA in	
96	Analogue input 97 -	Common	Configurable
97	Analogue input 97 +	4 to 20 mA in	

### 3.4.13 Slot #6, analogue outputs for transducer (option F1)

Terminal	Function	Description
90	Not used	
91	0	Transducer output
92	0 (4) to 20 mA out	
93	Not used	
94	Not used	
95	0	Transducer output
96	0 (4) to 20 mA out	
97	Not used	

**NOTE** Option F1 cannot be used for inverter control outputs.

### 3.4.14 Slot #7, I/O interface card (standard/M4)

Terminal	Function	Technical data	Description
98	+12/24 V DC	12/24 V DC +/-30 %	DC power supply
99	0 V DC		
100	NA	-	Not used
101	NA		

Terminal	Function	Technical data	Description
102	A		Multi-input 1
103	B		4 to 20 mA signal from mains transducer (stand-alone application)
104	C		
105	A		Multi-input 2
106	B	0(4) to 20 mA Digital Pt100 Pt1000 RMI	4 to 20 mA signal from genset bus total active power transducer (stand-alone application)
107	C	0 to 40 V DC	
108	A		Multi-input 3
109	B		4 to 20 mA signal from genset bus total reactive power transducer (stand-alone application)
110	C		
111	Com.	Common	Common for terminals 112 to 117
112	Digital input 112	Optocoupler	Configurable
113	Digital input 113	Optocoupler	Configurable
114	Digital input 114	Optocoupler	Configurable
115	Digital input 115	Optocoupler	Configurable
116	Digital input 116	Optocoupler	Configurable
117	Digital input 117	Optocoupler	Configurable
118	Digital input 118	Optocoupler	Emergency stop and common for terminals 119 and 120
119	NO	-	Not used
120	NO	-	Not used
121	Com.	-	Not used
122	NO		
123	Com.	-	Not used
124	NO		
A1	CAN-H		CAN bus interface A
A2	GND		
A3	CAN-L		
B1	CAN-H		CAN bus interface B
B2	GND		
B3	CAN-L		

### 3.4.15 Slot #8, serial communication (option H2.8)

Terminal	Function	Description
133	DATA + (A)	Modbus RTU, RS-485 This is the Modbus master output for power meter communication
132	GND	
131	DATA - (B)	
130	Not used	
129	DATA + (A)	
128	Not used	
127	DATA - (B)	
126	Not used	

When the serial communication line exceeds 30 m, it should be terminated between DATA + and DATA - with a resistor equal to the cable impedance. The terminals 129/133 and 127/131 are internally connected.

**NOTE** Never connect the GND terminal 132 to earth. Only connect it to the shield in the communication cable.

### 3.4.16 Slot #8, 7 digital inputs (option M13.8)

Terminal	Function	Technical data	Description
126	Com.	Common	Common for terminals 127 to 133
127	Digital input 127	Optocoupler	Configurable
128	Digital input 128	Optocoupler	Configurable
129	Digital input 129	Optocoupler	Configurable
130	Digital input 130	Optocoupler	Configurable
131	Digital input 131	Optocoupler	Configurable
132	Digital input 132	Optocoupler	Configurable
133	Digital input 133	Optocoupler	Configurable

### 3.4.17 Slot #8, 4 relay outputs (option M14.8)

Terminal	Function	Technical data	Description
126	NE/ND	Relay 126 250 V AC/5 A	Configurable
127	Com.		
128	NE/ND	Relay 128 250 V AC/5 A	Configurable
129	Com.		
130	NE/ND	Relay 130 250 V AC/5 A	Configurable
131	Com.		
132	NE/ND	Relay 132 250 V AC/5 A	Configurable
133	Com.		

### 3.4.18 Slot #8, 4 analogue inputs (option M15.8)

Terminal	Function	Technical data	Description
126	Analogue input 127 -	Common	Configurable
127	Analogue input 127 +	4 to 20 mA in	
128	Analogue input 129 -	Common	Configurable
129	Analogue input 129 +	4 to 20 mA in	
130	Analogue input 131 -	Common	Configurable
131	Analogue input 131 +	4 to 20 mA in	
132	Analogue input 133 -	Common	Configurable
133	Analogue input 133 +	4 to 20 mA in	

## 4. Wiring

### 4.1 AC connections

The Multi-line 2 unit can be wired up in 1-phase, 2-phase or 3-phase configuration.

#### CAUTION



#### Incorrect wiring

Contact the switchboard manufacturer for accurate information about required wiring for the specific application.

#### 4.1.1 Neutral line (N)

When 3-phase distribution systems are used, the neutral line (N) is only necessary if it is a 3-phase + neutral system. If the distribution system is a 3-phase system without neutral, then leave the terminals 84 and 88 empty.

#### 4.1.2 Current transformer grounding

The current transformer ground connection can be made on s1 or s2 connection, whichever is preferred.

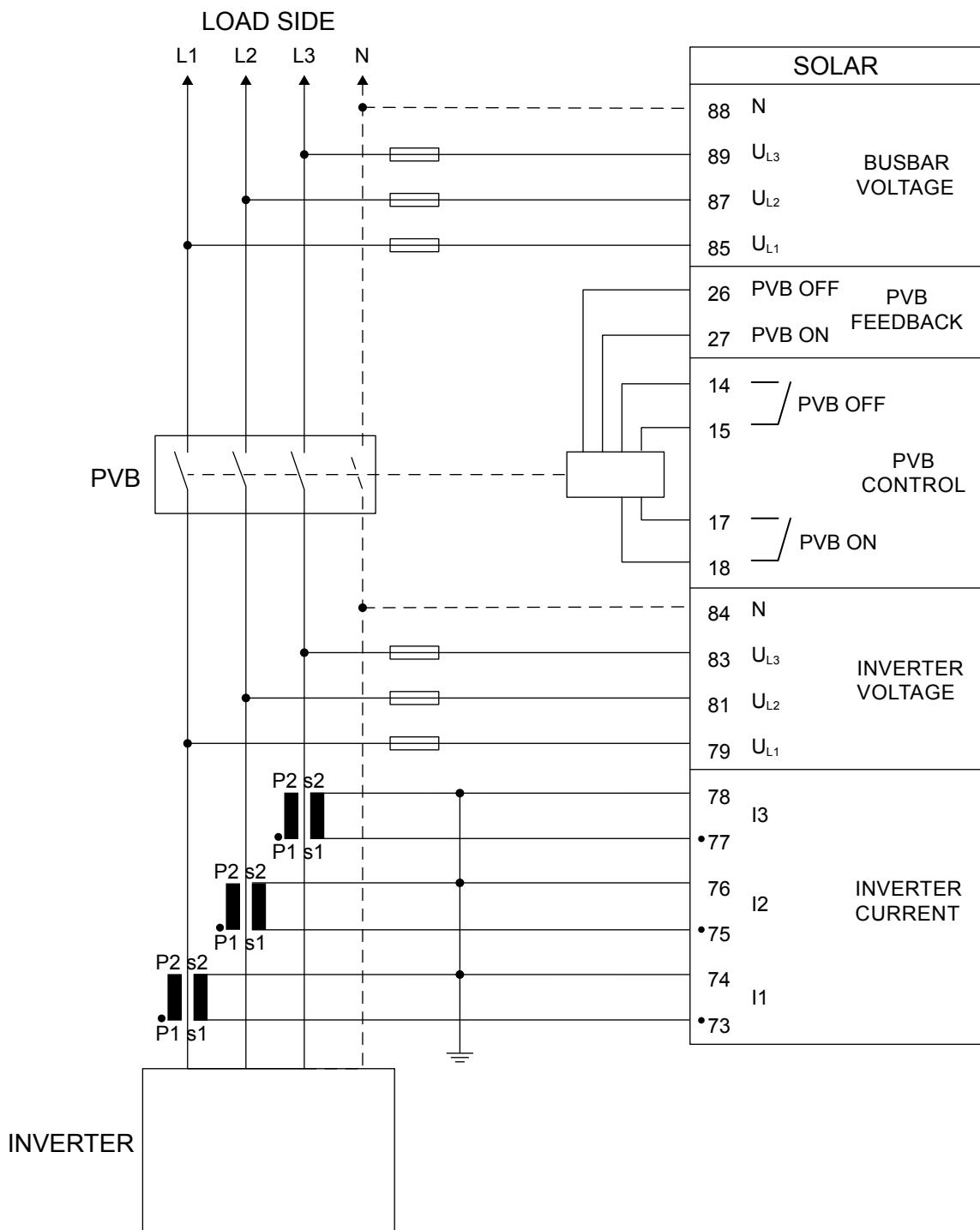
#### 4.1.3 Fuses

If the cables are protected with fuses, then use 2 A, slow blow.

#### 4.1.4 3-phase wiring

The diagram shows the most important points to wire, and it shows the example where the PV breaker is installed, but this is optional.

## General wiring arrangement

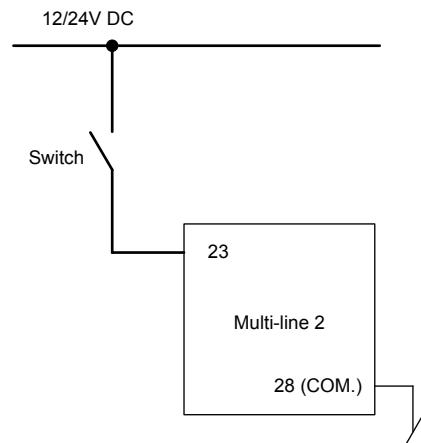


**NOTE** The 3-phase wiring for the ESS is similar to the PV example.

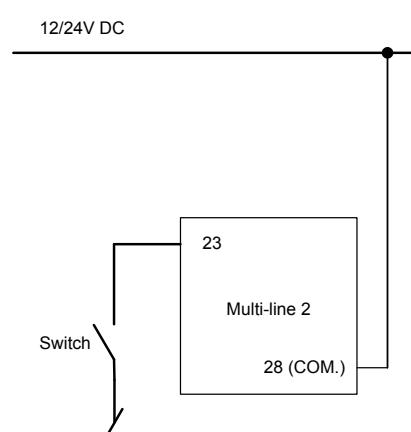
## 4.2 DC connections

### 4.2.1 Digital inputs

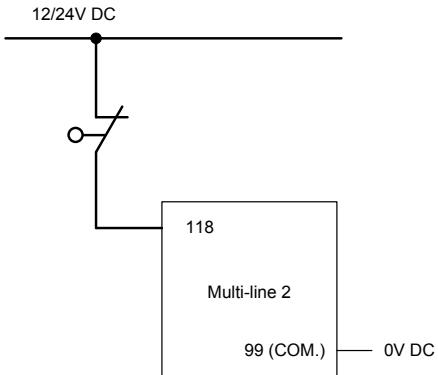
Battery positive to input



Battery negative to input

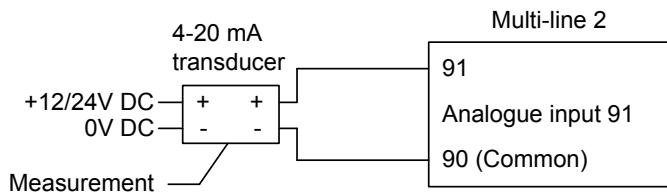


Emergency stop

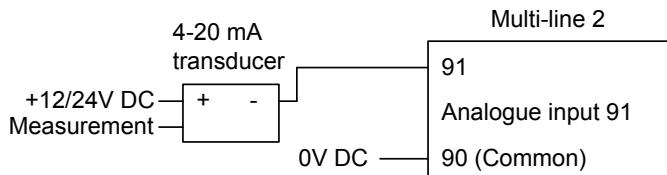


### 4.2.2 Analogue inputs (option M15.X)

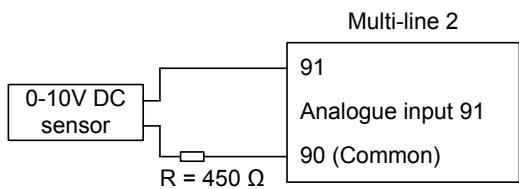
#### Active transducer (4 to 20 mA)



#### Passive transducer (4 to 20 mA)



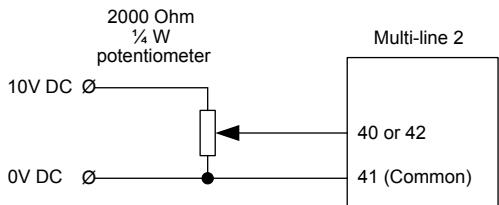
## V DC sensor (4 to 20 mA)



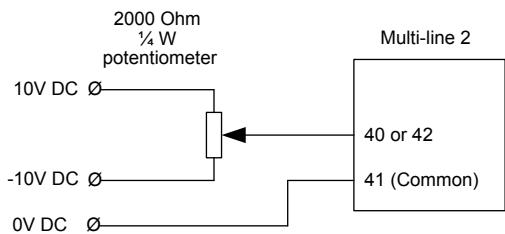
### 4.2.3 External set points

The set point inputs are passive; this means that an external power source is needed. This can be an active output from, for example, a PLC, or a potentiometer can be used.

#### 0 to 10 V DC input using potentiometer



#### +/-10 V DC input using potentiometer

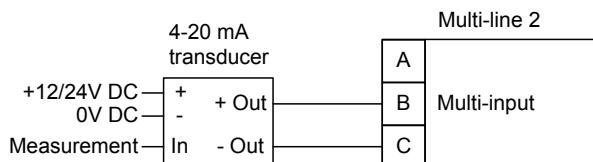


### 4.2.4 Multi-inputs (102, 105, 108)

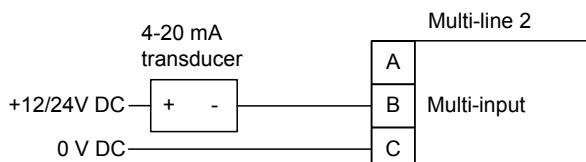
#### 0(4) to 20 mA

The multi-inputs are placed in slot #7, the terminal numbers for the individual multi-inputs can be seen in the *Input/output list*.

#### Active transducer (0(4) to 20 mA)

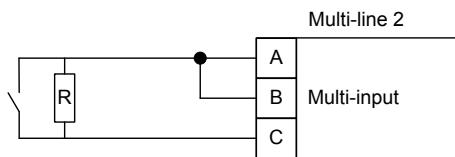


#### Passive transducer (0(4) to 20 mA)



**NOTE** If the passive sensor has its own battery supply, the voltage must not exceed 30 V DC.

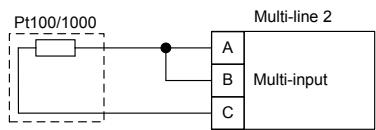
## Digital inputs



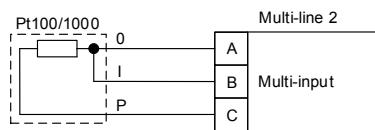
**NOTE** The resistor is only mounted if wire fail supervision is required. The value of the resistor should be  $270\ \Omega\ +/-10\%$ .

## Pt100/Pt1000

### 2-wire

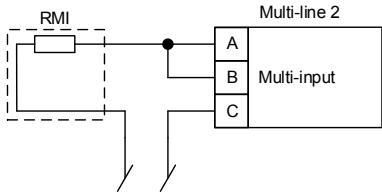


### 3-wire

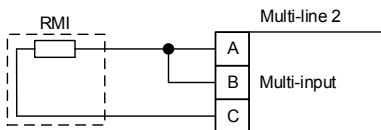


## RMI

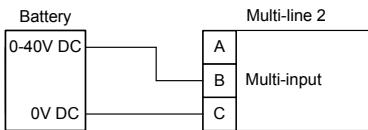
### 1-wire



### 2-wire



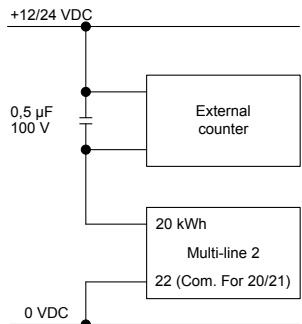
## 0 to 40 V DC



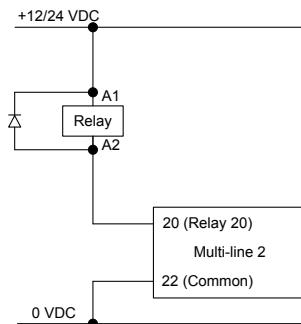
## 4.2.5 Transistor outputs (open collector outputs)

The open collector outputs can be used as kWh and kvarh counter outputs or as relay outputs. The outputs are low power outputs. For that reason, one of the following circuits must be applied.

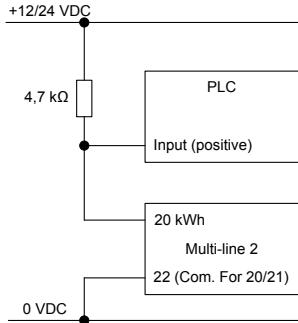
### External counter



### Relay outputs



## Connection to PLC



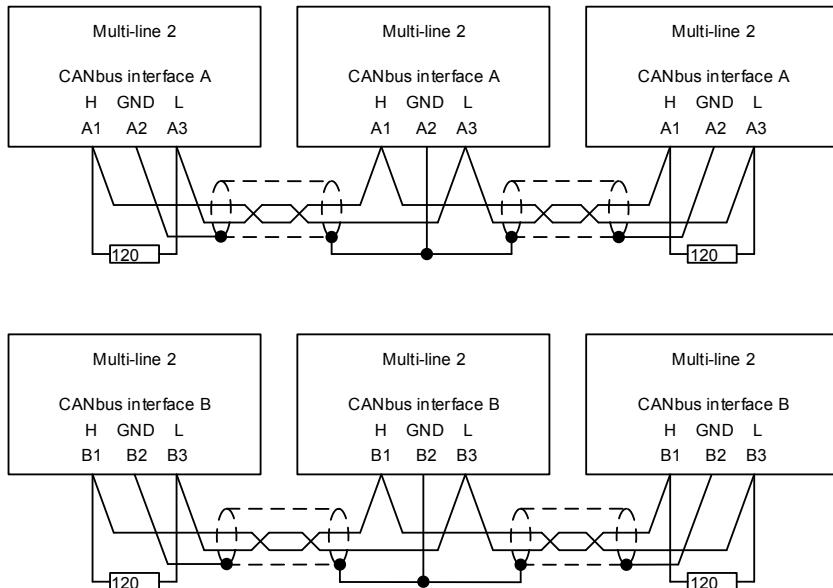
**NOTE** Remember to mount the freewheeling diode.

**NOTE** Maximum load on the open collector outputs is 10 mA at 24 V DC.

## 4.3 Communication

### 4.3.1 CAN bus

Examples with three controllers connected, for example one ASC and two generator AGC controllers.

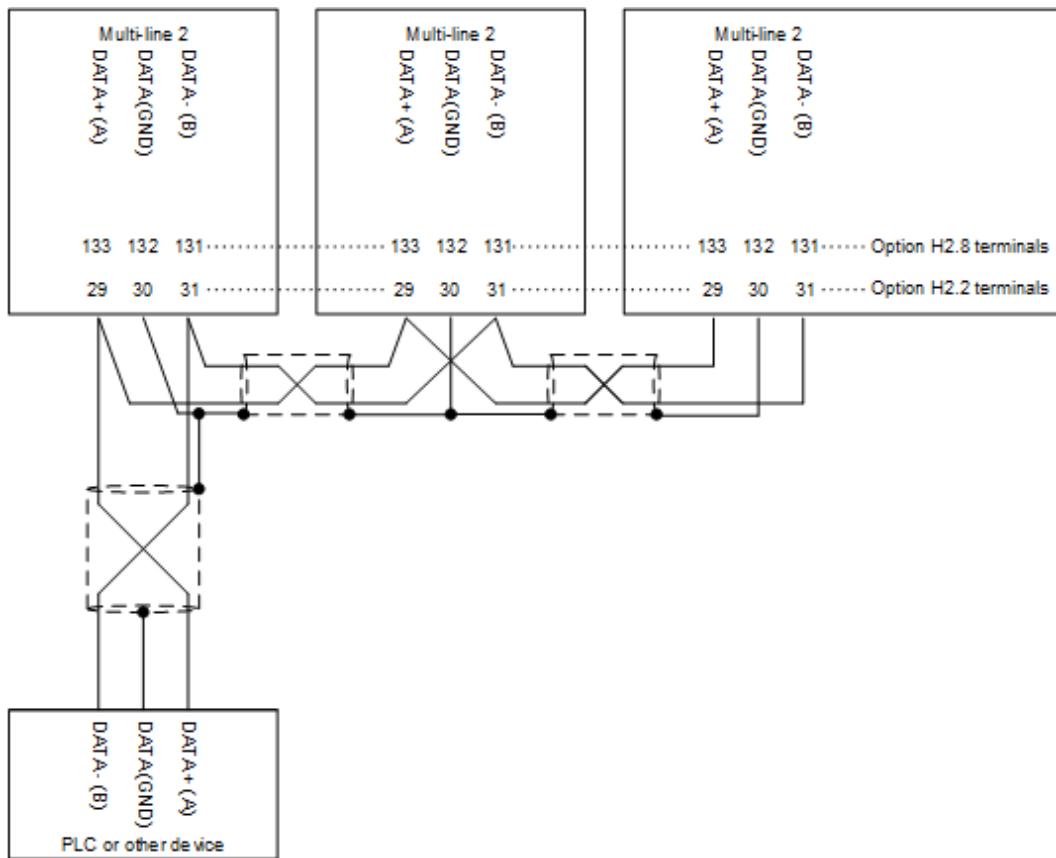


**NOTE** Use shielded twisted cable, Belden 3105A or similar.

**NOTE** End resistor R = 120 Ohm.

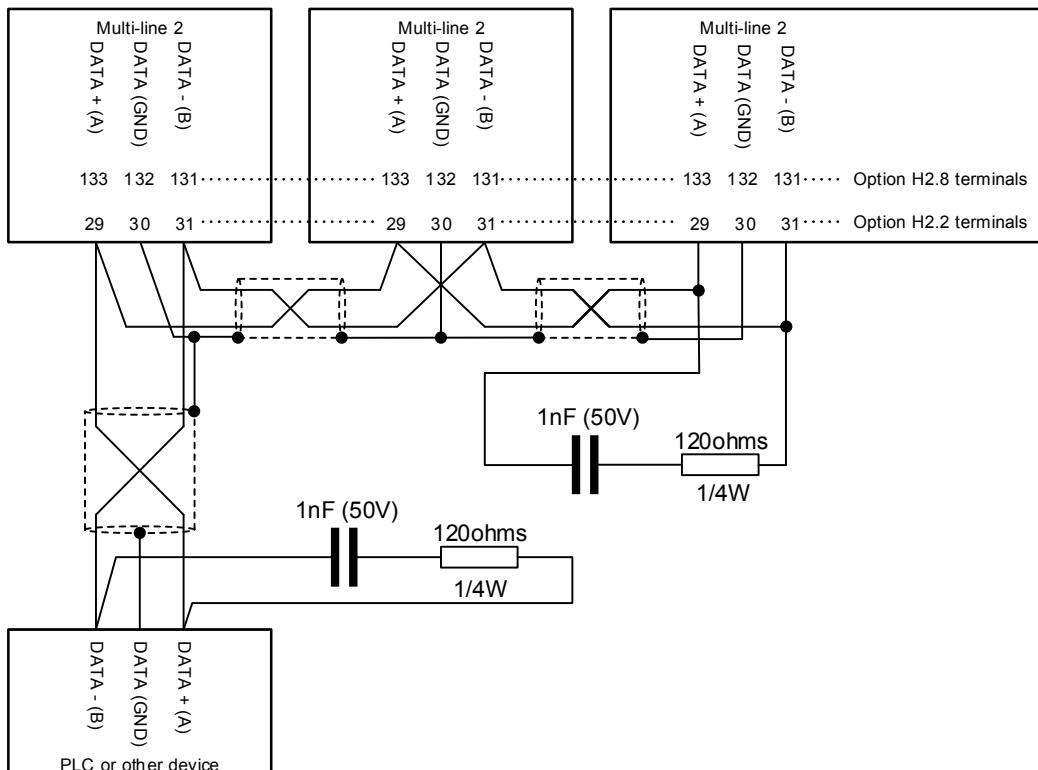
### 4.3.2 Modbus (option H2)

#### Connection with 2-wire screened cable



**NOTE** Use shielded twisted cable.

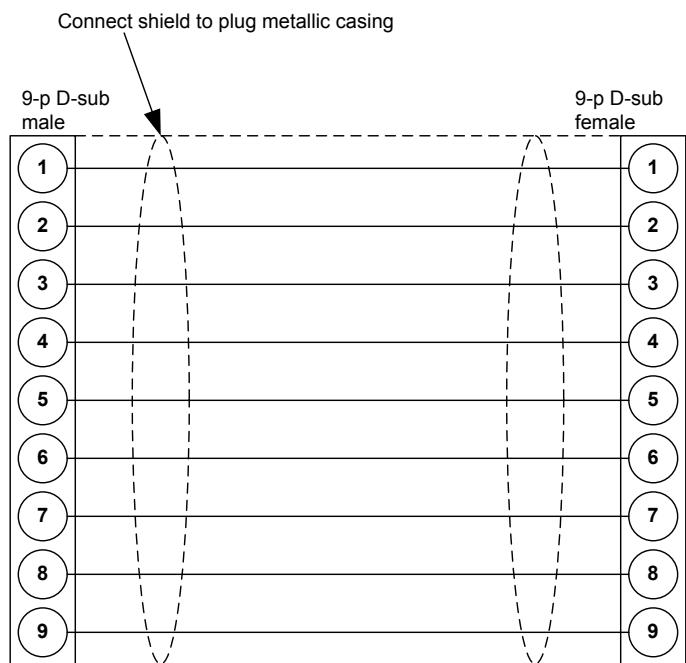
**NOTE** The RS-485 Modbus lines need end resistors (end terminators) when the bus length exceeds 30 m. If end resistors are needed, we recommend to install them like this:



**NOTE** Cable: Belden 3105 A or equivalent. 22 AWG (0.6 mm<sup>2</sup>) twisted pair, shielded, <40 mΩ/m, min. 95 % shield coverage.

#### 4.3.3 Display cable (option J)

A standard computer extension cable can be used (9-pole D-sub male/female plugs) or a cable can be tailored.



Wires min. 0.22 mm<sup>2</sup>, max. cable length 6 m.

Cable types: Belden 9540, BICC H8146, Brand Rex BE57540 or equivalent.

**NOTE** Do not use tools or brute force when tightening the finger-screws on the display cable.